## **Structural Crack Repairs of Nuclear Power** Plant Unit #1 & #2

STRUCTURE: Reactor Building, Service Building, & EWS Pump-house

LOCATION: Qinshan, China

- PRODUCT USED: Concresive 1360, Concresive 1422
- From 1999 2003 JOB DURATION:
- CLIENT: Atomic Energy of Canada Limited (AECL)/ China Nuclear Energy Co.
- AREA: Various lengths and sizes of cracks and voids.
- CONTRACTOR: HuaXing Construction Co. - local general contractor.

## **PROJECT DESCRIPTION:**

Vector Construction Group provided the following contract items: Technical Assistance, Materials, and Specialty Equipment.

Technical Assistance included training the local workers in the methods and techniques required for the labour portion of the project, helping the engineering personnel with the selection of most appropriate repair method, selection and specification of specific work methods and details for each individual repair location, quality control assistance for repair activities, and equipment troubleshooting.

Vector supplied all epoxy injection resin, paste, and other job specific consumable articles. Epoxy Injection pumps were rented out throughout the project.

Most of the work consisted of crack repairs, filling honeycombs and voids in concrete structures and behind embedded steel plates. Most of the repairs were of a structural nature. However some of the repairs undertaken have a leak-proofing scope as well. Leak-proofing is of utmost importance for the trouble free commissioning of the reactor building and its annexes.



CORPORATE OFFICE 474 Dovercourt Drive Winnipeg, Manitoba, R3Y 1G4 Ph. (204) 489-6300 Fax (204) 489-6033 Email: vector@vectorgroup.com Alberta

## **REGIONAL OFFICES**

Manitoba Saskatchewan

Winnipeg (204) 489-6300 Ontario (North) Thunder Bay (807) 346-4405 Ontario (South) Stoney Creek (905) 662-4020 Saskatoon (306) 934-3533 Spruce Grove (780) 962-6778

North Dakota Fargo (701) 280-9697 Sioux City (402) 494-9305 Nebraska Cedar Rapids (319) 364-5355 Iowa

**PROJECT** 

HISTORY

